

Precautions (Please be sure to read before use.)

⊘ Do Not

1. This product uses ordinary off-the-shelf electronic components, and is therefore inappropriate for use in applications that require special quality or reliability and are expected to protect human lives or prevent accidents, such as safety mechanisms in fields including space, aeronautics, medicine, and nuclear power.

2. Do not be used underwater or in high-humidity environments.

3. Do not be used in the presence of corrosive gases, combustible gases, or other flammable gases.

4. Do not turn on power when circuit board surface is in contact with other metal.

5. Do not apply voltage higher than rated voltage.

⚠ Attention

6. This manual may be revised in the future without notice owing to improvements.

7. All efforts have been made to produce the best manual possible, but if users notice an error or other problem, we ask that they notify us.

8. Item 7 notwithstanding, HuMANDATA cannot be held liable for the consequences arising from use of this product.

9. HuMANDATA cannot be held liable for consequences arising from using this product in a way different from the uses described herein, or from uses not shown herein.

10. This manual, circuit diagrams, sample circuits, and other content may not be copied, reproduced, or distributed without permission.

11. If the product emits smoke, catches fire, or becomes unusually hot, cut the power immediately.

12. Do not install the control cables or communication cables together with the main circuit lines or power cables. In such an environment, it may result in malfunction due to noise.

13. Be careful of static electricity.

1. Revision History

Date	Revision	Description
Nov. 24, 2017	1.0	Initial release
Jul. 24, 2025	1.1	Change: Specifications of AC adaptor

2. Product packaging

Thank you very much for purchasing the USB-401. In this package, you will find the following items included. If there are any shortages or issues, please contact us.

☐ 8 Channel USB to RS485/422 Converter

USB-402

1

☐ USB cable (1.8m)

1

☐ AC adaptor

1

☐ Driver & Application CD

1

3. Introduction

USB-402 is an 8 channel USB to RS-485/RS422 converter that isolated between each RS-485/422 serial port and a USB port. You can use 8 channels of RS-485/422 serial port from a USB port. Those 8 channels are isolated independently from USB side.

4. Power Supply

USB-402 is powered through a USB port (Bus-powered) or an AC adaptor (Self-powered). An AC adaptor has priority when both are applied.

5. Block Diagram

Between USB and each RS-485/422 serial port are isolated.

6. Overview

	Name	Function
RX	Receiver LED (Red)	Turn on when RS-485/422 port receive data
TX	Transmitter LED (Red)	Turn on when RS-485/422 port transmit data
ST	USB Hub Port Status LED (Green)	Turn on when USB Hub port is available. Turn off when USB Hub port is over current or when the AC adaptor is not connected. The over current condition will be reset by disconnecting the USB device and disconnecting the USB cable of PC side.
POWER	Power LED (Red)	Turn on when power ON

This is an illustration with the terminal block removed.

7. Product Specification

Item	Description	Remarks
Model	USB-402	
Power Input	DC 5V Supplied through a USB port (Bus-powered) or AC adapter (Self-powered)	Recommend the use of an AC adapter for stably supply.
Current Consumption	Less than 500 mA	
I/O Interface	RS-485/422 (2-wire or 4-wire)	ESD protection ±15KV
HOST interface	USB 2.0 Compliant	USB 1.1 compatible ESD protection ±11KV
USB Connector	Standard Type B Female	
Isolation Method	Bus isolation	
Isolation Protection	Over 2000VDC	Designed value
Communication Method	Asynchronous Serial Communication	
Processor	FT4232H x 2	FTDI
Number of RS-485/422 Port	8	
USB Driver	Virtual COM port driver	
Baud Rate	300bps to 250Kbps	Custom baud rates are supported
Data Bits	7 or 8 bit	
Stop Bits	1 or 2 bit	
Parity	Even, Odd or No-parity	
FIFO RX Buffer Size	2048 bytes/Ch	
FIFO TX Buffer Size	2048 bytes/Ch	
Number of USB Hub Port	2	Non-isolated
USB Hub Port Connector	USB A type (Female) x 2	
Supplied Current to Target	Less than 400mA / Port	USB Hub Port
LED	POWER: Power RX: Receive data x 8 TX: Transmit data x 8 ST: USB Hub status x 2	
RS-485/422 Connector	5pin detachable screw terminal 3.5mm pitch x 8	PHOENIX CONTACT 1844249
Supports OS	Windows 11/10/8.1/8/7	
Operating Ambient temp.	-20 to 60 °C (-4 to 140 °F)	No condensation permitted
Operating Ambient Humidity	30 to 85%RH	
Storage Ambient temp.	-20 to 60 °C (-4 to 140 °F)	
Storage Ambient Humidity	30 to 85%RH	
Noise Tolerance	Not defined	
Standard	Not defined	
Weight	Approx. 400 [g]	Only main body
Dimensions	166 x 81.2 x 50 [mm] (6.535" x 3.197" x 1.969")	Without projections

* There is a case to be changed to the parts of the compatibility
* Power saving function (suspend, standby, sleep and others) is not supported

8. AC adapter (Japan's specifications)

Item	Description	Remarks
Input	AC100 ~ 240V 50/60Hz 0.45A	
Output	5VDC 2.0A	Positive Tip
Plug	2.1mm inner diameter	
Compatible DC Jack	2.1mm inner diameter	
Operating Ambient temp.	0 to 40 °C	No condensation permitted
Operating Ambient Humidity	10 to 90%RH	
Storage Ambient temp.	-20 to 80 °C	
Storage Ambient Humidity	5 to 95%RH	
Wire Length	1.6 [m]	
Weight	approx. 70 [g]	
Dimensions	46 x 37 x 22 [mm] 1.811" x 1.457" x 0.866"	Without projections

* This AC adapter is attached for use mainly in Japan. If you use in the other countries, please check the specifications above and plug shape.
* There may be cases that this part and specifications are changed.

9. Optional Accessories

Model	Image	Description
ACC-028		Attachment for horizontal direction JAN: 4937920801102
ACC-048		Attachment for DIN rail type B JAN: 4937920801829
ACC-036		Neodymium magnet set JAN: 4937920801539
ACC-038		5p Terminal to RJ45 Adapter (3.5mm) JAN : 4937920801584
TB35-USB-5		Detachable 5P (3.5mm pitch) Terminal Connector: 1840395 (Phoenix) JAN: 4937920801287

10. RS-485/422 (4 wire) Mode

Item	Specification	Remarks
Comm. Method	Full-duplex transmission	
Baud Rate	300bps to 250Kbps	Custom baud rate is supported
Number of Connectable Terminals	128	Typical example
Terminal Resistor	120 Ω	Configurable by setting switch (SWA1 - SWH1) ON/OFF
Transmit Enable Control	Automatically controlled by USB controller	
Receive Enable Control	Available by setting switch (SWA2 - SWH2)	

RS-422 or RS-485 mode can communicate with multiple terminals by using two twist pair cables. Wires of upstream and downstream are separated and simultaneous communication (full-duplex transmission) is available.

11. RS-485 (2 wire) Mode

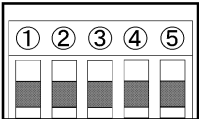
Item	Specification	Remarks
Comm. Method	Half-duplex transmission	
Baud Rate	300bps to 250Kbps	Custom baud rate is supported
Number of Connectable Terminals	128	Typical example
Terminal Resistor	120 Ω	Configurable by setting switch (SWA1 - SWH1) ON/OFF
Transmit-Receive Switching	Automatically controlled by USB controller	
Echo Cancellation	Available by setting switch (SWA2 - SWH2)	

RS-485 mode can communicate with multiple terminals by using a twist pair cable.

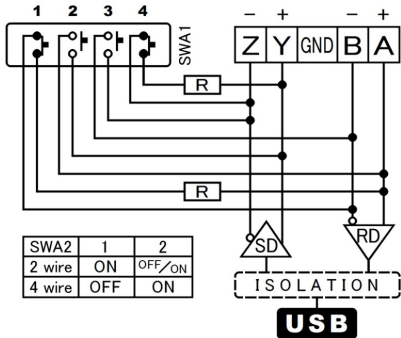
12. Interface Terminal

Terminal block is pluggable. Do not remove it while the power is supplied.

Pin Number	Signal	Signal and Polarity
1	A	RD+
2	B	RD-
3	GND	GND
4	Y	SD+
5	Z	SD-



The GND(Ground) pin is recommended to be wired.



Channel A Connection (Channel B-H are same assign)

13. Setting Switch

USB-402 can change operating mode by setting, switching echo cancelling and terminal resistor.

13.1. RS-485/422 (4 wire)

SWA2 - SWH2

	1	2
4 wire	OFF	ON

Factory Setting

SWA1 - SWH1

	1	2	3	4
No termination	OFF	OFF	OFF	OFF

* Please refer to Section 13.3

SWA1 - SWH1

	1	2	3	4
Transmit Side termination	OFF	OFF	OFF	ON



SWA1 - SWH1

	1	2	3	4
Receive Side termination	ON	OFF	OFF	OFF



SWA1 - SWH1

	1	2	3	4
Both Sides termination	ON	OFF	OFF	ON



13.2. RS-485 (2 wire)

I Enable Echo Cancelling function (no echo)

SWA2 - SWH2

	1	2
2 wire	ON	OFF



* Please refer to Section 13.3

SWA1 - SWH1

	1	2	3	4
No termination	OFF	ON	ON	OFF



SWA1 - SWH1

	1	2	3	4
Termination Enable	ON	ON	ON	OFF



I Disable Echo Cancelling function (echo enable)

SWA2 - SWH2

	1	2
2 wire	ON	ON



13.3. Setting Switch (SWA2 - SWH2) Function

SWA2-1 - SWH2-1	DE (transmit enable) Control
OFF	Always Enable
ON	Enable in Transmission

SWA2-2 - SWH2-2	Echo Control
OFF	Echo Cancelling Enable (no echo)
ON	Echo Cancelling Disable (echo enable)

14. Additional Documentation and User Support

The following documents and other supports are available at

- Product Documents: <https://www.hdl.co.jp/en/faspc/USB/usb-402/>
- Support Center: <https://www.fa.hdl.co.jp/en/support.html>

15. Warranty and Compensation

Please refer to the following URL for the warranty.

<https://www.fa.hdl.co.jp/en/fa-warranty.html>

16. Contact us

Please contact us using the inquiry form on our company's website or email us at SPC2@hdl.co.jp, providing the product model number and serial number.

Please note that it may be difficult to provide technical support over the phone. We kindly ask for your cooperation in using email or other means of communication whenever possible.

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